1994-97 F-SERIES DRIVER DOOR PANEL WITH 4-DOOR ELECTRIC WINDOW FUNCTIONS REPAIR BRACKET INSTALLATION INSTRUCTIONS

1. Unscrew window control switch panel. Pull switch assembly out and away from the door panel.

![Image of window control switch assembly being pulled out](image1.jpg)

2. Remove the window switch from the switch bezel by removing the two screws from underneath the switch assembly.

![Image of removing window switch screws](image2.jpg)

*We recommend removing door handle prior to panel removal. It can be left on the door but makes panel removal more difficult.*
3. 7 Phillips screws retain the panel to the door. 1 near wing-window, 1 inside arm rest, 5 screws across bottom of panel.

4. Unplug door panel courtesy clamp pigtail.
5. There are 6 door panel push-in retainers. Carefully pry the edges of the panel away from the door to release them. Once the panel is free, first lift then pull the panel away and remove it from the door.
6. Set the panel on a clean work surface with back-side facing up towards you.

7. Install the smaller triangle-shaped bracket as shown. Rear-edge MUST sit flush against the vertical panel moulding rib. Mark both holes and drill two ¼” holes. *These holes can be enlarged to aid install for door panels that are excessively worn or broken.

8. Turn over the door panel. Remove OEM switch panel U-Nuts from the OEM door panel mounting tabs.

9. Install the large inner bracket into the switch panel cavity. Align holes with the two drilled in previous steps.
10. Install included bracket hardware in following order. *Refer to pictures. Assemble both brackets onto door panel and tighten. If your door panel has broken or missing push-in retainers, we recommend replacing them with Auveco #12565 "Plastic Ford Door Trim Panel Retainers".

11. Re-install door panel onto the door in reverse order. Install the door switch assembly.
12. Celebrate a job well done with a beverage of your choice!